

Work Order ID 86381

June-27-12 3:51:46 PM

86381

Page 1

Item ID: D3878-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cargo Floor Protector

Stop ***NS2***

Start Date: 27/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/28 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3878	A					①			
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3878								
<u>Lexa grey 1/8</u>	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2- Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

B 12-7-6

B 12-7-6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Item Name: Cargo Floor Protector

Start Date: 27/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/07/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

5/7/2014

FD

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

PPP
86381

IX

SP

12-7-24.

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/07/25

ME
12-07-24

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Picklist Print

June-27-12 3:51:50 PM

Page 1

Work Order ID: 86381

86381

Parent Item: D3878-1

D3878-1

Parent Item Name: Cargo Floor Protector

Start Date: 27/06/2012

Required Date: 11/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-01-21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,636.106	11.43	12.03158			

MI FXS 125-F60029-04

**

1812-7-6

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT018

1503

121803

1503

MAT019

133.1064

119937

133.1064

119437

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD		Work Order:	86381
Description: Cargo Floor Protector		Part Number:	D3878-1
Inspection Dwg: D3878 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
42.48	+/-0.030	42.40	2		T B01	
36.93	+/-0.030	36.93	7		T	
8.84	+/-0.030	8.84	2		T	
13.50	+/-0.030	13.50	2		T	
13.38	+/-0.030	13.38	2		T	
16.68	+/-0.030	16.68	2		T	
8.10	+/-0.030	8.10	2		T	
11.68	+/-0.030	11.68	1		T	
24.13	+/-0.030	24.13	1		T	
0.125	+/-0.010	0.125	1		V B02	

Measured by: B Date: 12-7-6	Audited by: S Date: 12/07/14	Prototype Approval: Date:	N/A N/A
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Rev	Date	Change	Revised by	Approved
A	09.11.09	New Issue	KJ	

Dart Aerospace Ltd

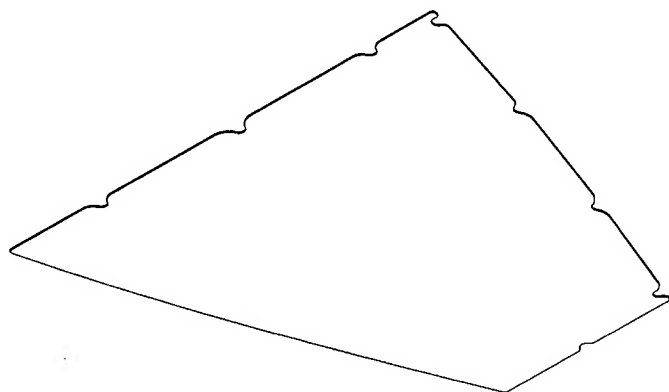
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NOTE: Date & initial all entries



D3878-1 CARGO FLOOR PROTECTOR

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 26381 ML
12/06/28

RELEASED
09/05/20

A	NEW ISSUE	PH	09.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH	DRAWING NO. D3878	REV. A
CHECKED		SHEET 1 OF 2	
MFG. APPR.		TITLE	SCALE
APPROVED		CARGO FLOOR PROTECTOR	NTS
DE APPR.		COPYRIGHT © 2009 BY DART AEROSPACE LTD	
DATE	09.01.20	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

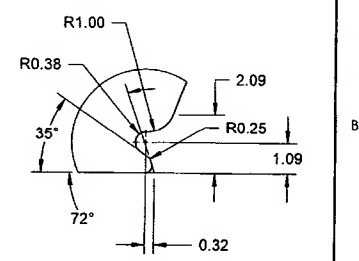
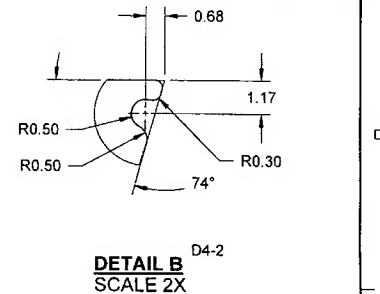
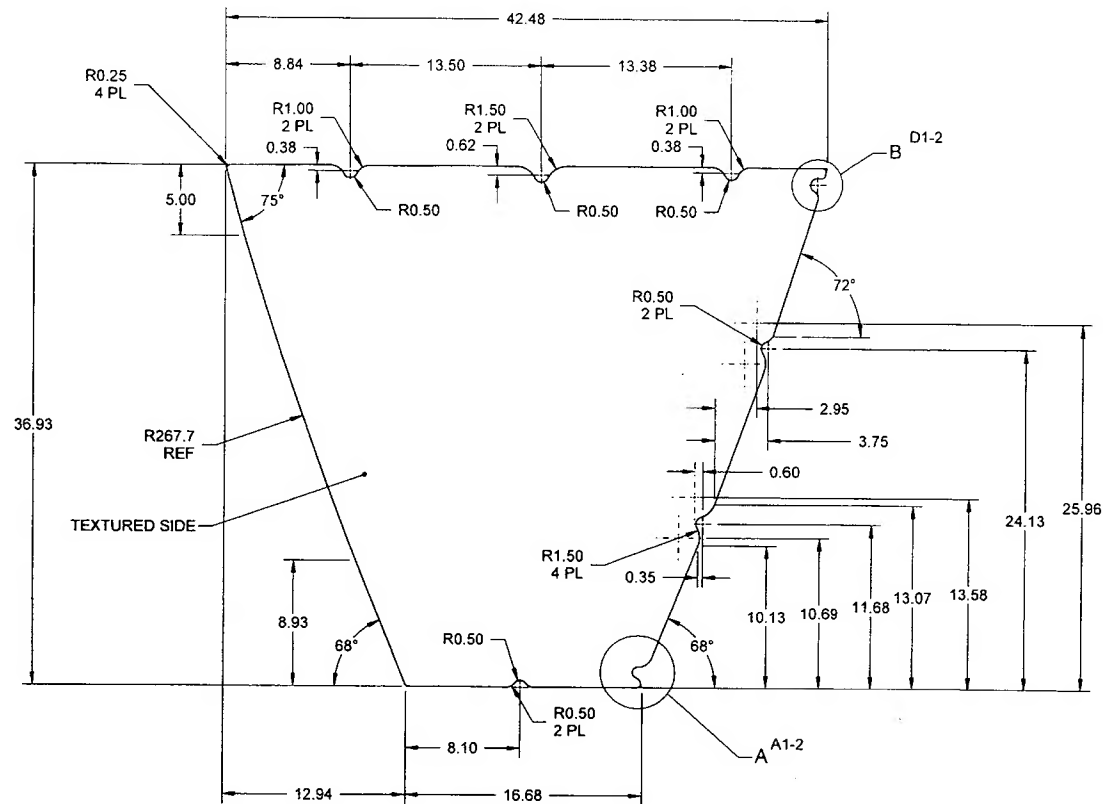
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D3878-1 CARGO FLOOR PROTECTOR

RELEASED
09/05/20

- NOTES:**
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK (REF DART SPEC MLEXS.125-F60029-04)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3878-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
 - 7) WEIGHT: 5.86 lbs

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED		DRAWING NO. D3878	REV. A
MFG. APPR.		SHEET 2 OF 2	
APPROVED		TITLE	SCALE
DE APPR.		CARGO FLOOR PROTECTOR	NTS
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